

**Indexable insert for turning VCMT 160404, for medium machining, Grade: HBT020****Order data**

Order number	261474 HBT020
GTIN	4062406257736
Item class	22D

Technical description

ISO code indexable insert	VCMT 160404
Number of changes/inserts	2
Coating	TiCN
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Corner radius	0.4 mm
Main application	P
Feed f	0.12 - 0.3 mm/rev.
Chip breaker	PM
Cutting depth a_p	0.5 - 2.5 mm
Tool material	Carbide

Cutting speed v_c main application	100 - 280 m/min
Grade	HBT020
Cutting conditions	slightly interrupted
Type of product	Indexable insert for turning